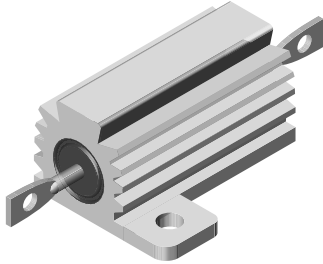


## Wirewound Resistors, Military, MIL-PRF-18546 Qualified, Type RE, Aluminum Housed, Chassis Mount


**FEATURES**

- Molded construction for total environmental protection
- Complete welded construction
- Qualified to MIL-PRF-18546
- Available in non-inductive styles (type N) with Ayrton-Perry winding for lowest reactive components
- Mounts on chassis to utilize heat-sink effect
- Excellent stability in operation (< 1 % change in resistance)

**STANDARD ELECTRICAL SPECIFICATIONS**

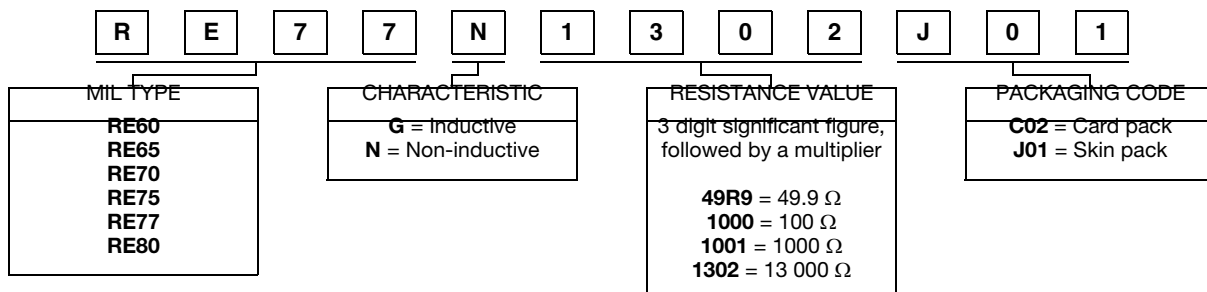
MILITARY MODEL	VISHAY REFERENCE MODEL	POWER RATING $P_{25\text{ }^\circ\text{C}}$ W	RESISTANCE RANGE $\Omega$	TOLERANCE $\pm \%$	WEIGHT (typical) g
RE60G	RH005	5	0.10 to 3.32K	1	3
RE60N	NH005	5	1.0 to 1.65K	1	3.3
RE65G	RH010	10	0.10 to 5.62K	1	6
RE65N	NH010	10	1.0 to 2.8K	1	8.8
RE70G	RH025	20	0.10 to 12.1K	1	13
RE70N	NH025	20	1.0 to 6.04K	1	16.5
RE75G	RH050	30	0.10 to 39.2K	1	28
RE75N	NH050	30	1.0 to 19.6K	1	35
RE77G	RH100	75	0.05 to 29.4K	1	350
RE77N	NH100	75	1.0 to 14.7K	1	385
RE80G	RH250	120	0.10 to 35.7K	1	630
RE80N	NH250	120	1.0 to 17.4K	1	690

**TECHNICAL SPECIFICATIONS**

PARAMETER	UNIT	RE RESISTOR CHARACTERISTICS
Temperature Coefficient	ppm/ $^\circ\text{C}$	$\pm 20$ for 10 $\Omega$ and above; $\pm 50$ for 1 $\Omega$ to 9.9 $\Omega$ ; $\pm 100$ for 0.1 $\Omega$ to 0.99 $\Omega$
Maximum Working Voltage	V	$(P \times R)^{1/2}$
Insulation Resistance	$\Omega$	10 000 M $\Omega$ minimum dry, 1000 M $\Omega$ minimum after moisture test
Solderability	-	MIL-PRF-18546 type - meets requirements of ANSI J-STD-002
Operating Temperature Range	$^\circ\text{C}$	-55 to +250

**MILITARY PART NUMBER INFORMATION**

Military Part Numbering example: RE77N1302J01


**Note**

- Only tolerance available for RE type is  $\pm 1 \%$ .

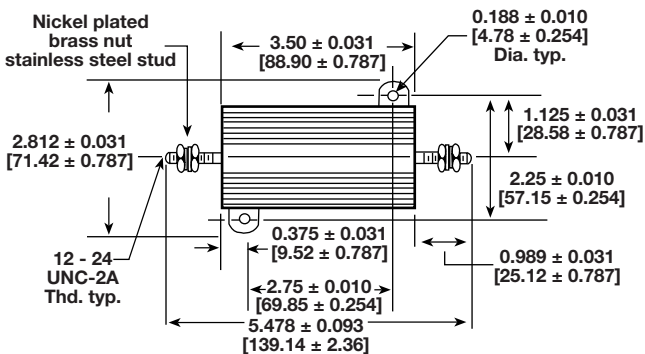
**DIMENSIONS** in inches [millimeters]



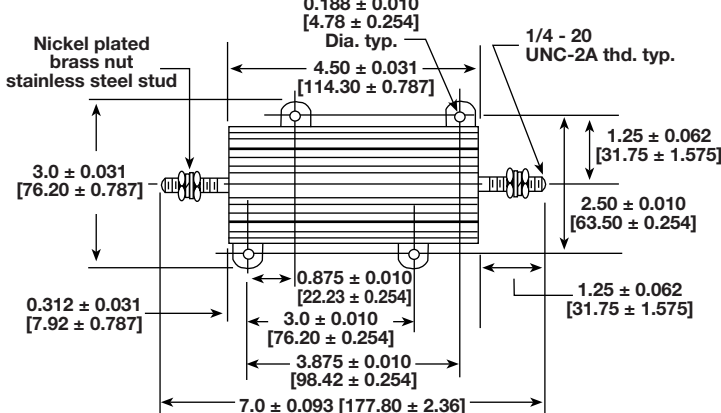
MILITARY MODEL	DIMENSIONS in inches [millimeters]													
	A	B	C	D	E	F	G	H	J	K	L	M	N	P
RE60	0.444 ± 0.005 [11.28 ± 0.127]	0.490 ± 0.005 [12.45 ± 0.127]	0.600 ± 0.030 [15.24 ± 0.787]	1.125 ± 0.062 [28.58 ± 1.57]	0.334 ± 0.015 [8.48 ± 0.381]	0.646 ± 0.015 [16.41 ± 0.381]	0.320 ± 0.015 [8.13 ± 0.381]	0.065 ± 0.010 [1.65 ± 0.254]	0.133 ± 0.010 [3.38 ± 0.254]	0.078 ± 0.010 [1.98 ± 0.254]	0.093 ± 0.005 [2.36 ± 0.127]	0.078 ± 0.015 [1.98 ± 0.381]	0.050 ± 0.005 [1.27 ± 0.127]	0.266 ± 0.062 [6.76 ± 1.57]
RE65	0.562 ± 0.005 [14.27 ± 0.127]	0.625 ± 0.005 [15.88 ± 0.127]	0.750 ± 0.031 [19.05 ± 0.787]	1.375 ± 0.062 [34.93 ± 1.57]	0.420 ± 0.015 [10.67 ± 0.381]	0.800 ± 0.015 [20.32 ± 0.381]	0.390 ± 0.015 [9.91 ± 0.381]	0.075 ± 0.010 [1.91 ± 0.254]	0.165 ± 0.010 [4.19 ± 0.254]	0.093 ± 0.010 [2.36 ± 0.254]	0.094 ± 0.005 [2.39 ± 0.127]	0.102 ± 0.015 [2.59 ± 0.381]	0.085 ± 0.005 [2.16 ± 0.127]	0.312 ± 0.062 [7.92 ± 1.57]
RE70	0.719 ± 0.005 [18.26 ± 0.127]	0.781 ± 0.005 [19.84 ± 0.127]	1.062 ± 0.031 [26.97 ± 0.787]	1.938 ± 0.062 [49.23 ± 1.57]	0.550 ± 0.015 [13.97 ± 0.381]	1.080 ± 0.015 [27.43 ± 0.381]	0.546 ± 0.015 [13.87 ± 0.381]	0.075 ± 0.010 [1.91 ± 0.254]	0.231 ± 0.010 [5.87 ± 0.254]	0.172 ± 0.010 [4.37 ± 0.254]	0.125 ± 0.005 [3.18 ± 0.127]	0.115 ± 0.015 [2.92 ± 0.381]	0.085 ± 0.005 [2.16 ± 0.127]	0.438 ± 0.062 [11.13 ± 1.57]
RE75	1.562 ± 0.005 [39.67 ± 0.127]	0.844 ± 0.005 [21.44 ± 0.127]	1.968 ± 0.031 [49.99 ± 0.787]	2.781 ± 0.062 [70.64 ± 1.57]	0.630 ± 0.015 [16.00 ± 0.381]	1.140 ± 0.015 [28.96 ± 0.381]	0.610 ± 0.015 [15.49 ± 0.381]	0.088 ± 0.010 [2.24 ± 0.254]	0.260 ± 0.010 [6.60 ± 0.254]	0.196 ± 0.010 [4.98 ± 0.254]	0.125 ± 0.005 [3.18 ± 0.127]	0.107 ± 0.015 [2.72 ± 0.381]	0.085 ± 0.005 [2.16 ± 0.127]	0.438 ± 0.062 [11.13 ± 1.57]

**DIMENSIONS** in inches [millimeters]

RE77



RE80





**POWER RATING**

Vishay RE resistor wattage ratings are based on mounting to the following heat sink:

- RE60 and RE65: 4" x 6" x 2" x 0.040" thick aluminum chassis
- RE70 and RE75: 5" x 7" x 2" x 0.040" thick aluminum chassis
- RE77 and RE80: 7" x 9" x 2" x 0.060" thick aluminum chassis

FREE AIR POWER RATING						
MILITARY MODEL	RE60	RE65	RE70	RE75	RE77	RE80
W at 25 °C	3	6	8	10	30	75

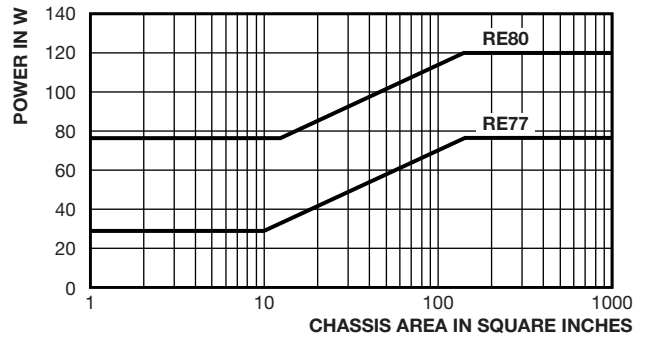
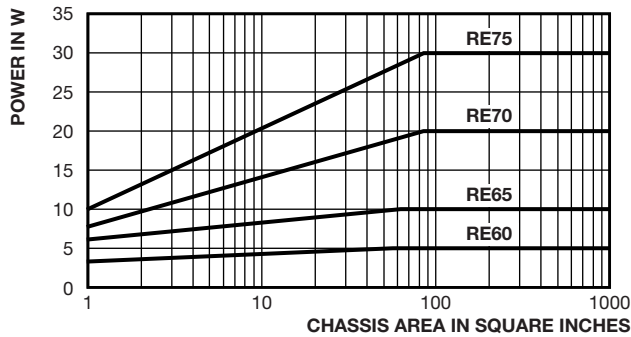
**AMBIENT TEMPERATURE DERATING**

Derating is required for ambient temperatures above 25 °C when mounted to specified heat sink, see the following graph.



**REDUCED HEAT SINK DERATING**

Derating is also required when recommended heat sink area is reduced.





**MATERIAL SPECIFICATIONS**

**Element:** copper-nickel alloy or nickel-chrome alloy, depending on resistance value

**Core:** ceramic, steatite or alumina, depending on physical size

**Encapsulant:** silicone molded construction

**Housing:** aluminum with hard anodic coating

**End Caps:** stainless steel

**Standard Terminals:** For RE77 and RE80 terminals are threaded stainless steel. All others are 60/40 tin/lead (Sn/Pb) w/Nickel underplate on copper clad steel core terminal.

**Part Marking:** Dale, model, wattage, value, tolerance, date code

**NON-INDUCTIVE (TYPE N)**

Models of equivalent physical and electrical specifications are available with non-inductive (Ayrton-Perry) winding. They are identified by substituting the letter N for G in the model number (RE60N, for example).

PERFORMANCE		
TEST	CONDITIONS OF TEST	TEST LIMITS
Thermal Shock	Rated power applied until thermally stable, then a minimum of 15 min at -55 °C	$\pm (0.5 \% + 0.05 \Omega) \Delta R$
Short Time Overload	5x rated power for 5 s	$\pm (0.5 \% + 0.05 \Omega) \Delta R$
Dielectric Withstanding Voltage	1000 V <sub>RMS</sub> for RE60, RE65 and RE70; 2000 V <sub>RMS</sub> for RE75; 4500 V <sub>RMS</sub> for RE77 and RE80; duration 1 min	$\pm (0.2 \% + 0.05 \Omega) \Delta R$
Temperature	250 °C for 2 h	$\pm (0.5 \% + 0.05 \Omega) \Delta R$
Moisture Resistance	MIL-STD-202 Method 106, 7b not applicable	$\pm (1.0 \% + 0.05 \Omega) \Delta R$
Shock, Specified Pulse	MIL-STD-202 Method 213, 100 g's for 6 ms, 10 shocks	$\pm (0.2 \% + 0.05 \Omega) \Delta R$
Vibration, High Frequency	Frequency varied 10 Hz to 2000 Hz, 20 g peak, 2 directions 6 h each	$\pm (0.2 \% + 0.05 \Omega) \Delta R$
Load Life	1000 h at rated power, +25 °C, 1.5 h "ON", 0.5 h "OFF"	$\pm (1.0 \% + 0.05 \Omega) \Delta R$
Terminal Strength	30 s, 5 pound pull test for RE60 and RE65, 10 pound pull test for other sizes; torque test - 24 pound inch for RE77 and 32 pound inch for RE80	$\pm (0.2 \% + 0.05 \Omega) \Delta R$



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