

# PME278 Series Metallized Impregnated Paper, Class X1, 440 VAC

## Overview

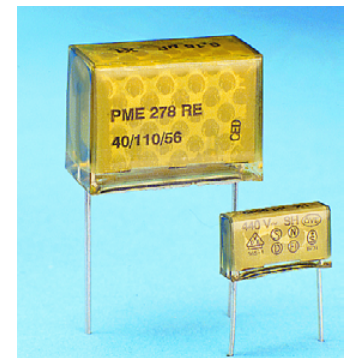
The PME278 Series is constructed of multilayer metallized paper encapsulated and impregnated in self-extinguishing material meeting the requirements of UL 94 V-0.

## Applications

Typical applications include worldwide use as an electromagnetic interference suppressor in all X1 and across-the-line applications.

## Benefits

- Approvals: ENEC
- Rated voltage: 440 VAC 50/60 Hz
- Capacitance range: 0.001 – 0.15  $\mu$ F
- Lead spacing: 10.2 – 25.4 mm
- Capacitance tolerance:  $\pm$ 20%
- Climatic category: 40/110/56, IEC 60068-1
- Tape and reel in accordance with IEC 60286-2
- RoHS Compliant and lead-free terminations
- Operating temperature range of -40°C to +110°C
- 100% screening factory test at 2,700 VDC
- Highest possible safety regarding active and passive flammability
- Excellent self-healing properties which ensure long life even when subjected to frequent over voltages
- Good resistance to ionization due to impregnated paper dielectric
- Impregnated paper ensures excellent stability and reliability properties, particularly in applications with continuous operation



## Legacy Part Number System

PME278	R	A	5100	M	R30
Series	Rated Voltage (VAC)	Lead Spacing (mm)	Capacitance Code (pF)	Capacitance Tolerance	Lead and Packaging Code
X1, Metallized Paper	R = 440	A = 10.2 B = 15.2 C = 20.3 D = 22.5 E = 25.4	Digits 2 – 4(3) indicates the first three digits of the capacitance value. First digit indicates the total number of digits in the capacitance value.	M = $\pm$ 20%	See Ordering Options Table

## New KEMET Part Number System

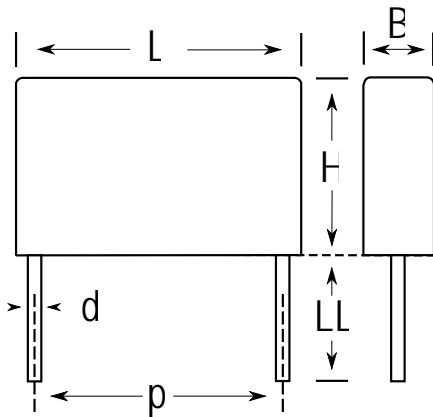
P	278	H	E	102	M	440	A
Capacitor Class	Series	Lead Spacing (mm)	Size Code	Capacitance Code (pF)	Capacitance Tolerance	Rated Voltage (VAC)	Lead and Packaging Code
P = Paper	X1, Metallized Paper	H = 10.2 Q = 15.2 C = 20.3 S = 22.5 E = 25.4	See Dimension Table	First two digits indicate the two most significant digits of the capacitance value in picofarads. The third digit is the number of following zeros.	M = $\pm$ 20%	440 = 440	See Ordering Options Table

One world. One KEMET

## Ordering Options Table

Lead Spacing Nominal (mm)	Type of Leads and Packaging	Lead Length (mm)	KEMET Lead and Packaging Code	Legacy Lead and Packaging Code
10.2	<b>Standard Lead and Packaging Options</b>			
	Bulk (Bag)–Short Leads	6 +0/-1	C	R06
	Bulk (Bag)–Max Length Leads	30 +5/-0	A	R30
	Tape & Reel (Standard Reel)	$H_0 = 18.5 \pm 0.5$	L	R19T0
	<b>Other Lead and Packaging Options</b>			
	Tape & Reel (Large Reel)	$H_0 = 18.5 \pm 0.5$	P	R19T1
<b>Native 10.2 formed to 7.5</b>	Ammo Pack	$H_0 = 16.5 \pm 0.5$	LAF3	R30XA
15.2	<b>Standard Lead and Packaging Options</b>			
	Bulk (Bag)–Short Leads	6 +0/-1	C	R06
	Bulk (Bag)–Max Length Leads	30 +5/-0	A	R30
	Tape & Reel (Standard Reel)	$H_0 = 18.5 \pm 0.5$	L	R19T0
	<b>Other Lead and Packaging Options</b>			
	Tape & Reel (Large Reel)	$H_0 = 18.5 \pm 0.5$	P	R19T1
20.3	<b>Standard Lead and Packaging Options</b>			
	Bulk (Tray)–Short Leads	6 +0/-1	C	R06
	Bulk (Bag)–Max Length Leads	30 +5/-0	A	R30
	Tape & Reel (Standard Reel)	$H_0 = 18.5 \pm 0.5$	L	R19T0
	<b>Other Lead and Packaging Options</b>			
	Tape & Reel (Large Reel)	$H_0 = 18.5 \pm 0.5$	P	R19T1
22.5	<b>Standard Lead and Packaging Options</b>			
	Bulk (Tray)–Short Leads	6 +0/-1	C	R06
	Bulk (Bag)–Max Length Leads	30 +5/-0	A	R30
	Tape & Reel (Standard Reel)	$H_0 = 18.5 \pm 0.5$	L	R19T0
	<b>Other Lead and Packaging Options</b>			
	Tape & Reel (Large Reel)	$H_0 = 18.5 \pm 0.5$	P	R19T1
25.4	<b>Standard Lead and Packaging Options</b>			
	Bulk (Tray)–Short Leads	6 +0/-1	C	R06
	Bulk (Bag)–Max Length Leads	30 +5/-0	A	R30

## Dimensions – Millimeters



Size Code	p		B		H		L		d	
	Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance
HE	10.2	+/-0.4	3.9	Maximum	7.5	Maximum	13.5	Maximum	0.6	+/-0.05
HH	10.2	+/-0.4	4.1	Maximum	8.2	Maximum	13.5	Maximum	0.6	+/-0.05
HL	10.2	+/-0.4	5.1	Maximum	10.5	Maximum	13.5	Maximum	0.6	+/-0.05
QE	15.2	+/-0.4	5.2	Maximum	10.5	Maximum	18.5	Maximum	0.8	+/-0.05
QH	15.2	+/-0.4	5.5	Maximum	11.1	Maximum	18.5	Maximum	0.8	+/-0.05
QS	15.2	+/-0.4	8.5	Maximum	14.3	Maximum	18.5	Maximum	0.8	+/-0.05
CE	20.3	+/-0.4	7.6	Maximum	14	Maximum	24	Maximum	0.8	+/-0.05
CJ	20.3	+/-0.4	9	Maximum	15	Maximum	24	Maximum	0.8	+/-0.05
CP	20.3	+/-0.4	11.3	Maximum	16.5	Maximum	24	Maximum	0.8	+/-0.05
SJ	22.5	+/-0.4	8	Maximum	17	Maximum	27	Maximum	0.8	+/-0.05
SP	22.5	+/-0.4	10	Maximum	19	Maximum	27	Maximum	0.8	+/-0.05
SU	22.5	+/-0.4	12	Maximum	22	Maximum	27	Maximum	0.8	+/-0.05
EJ	25.4	+/-0.4	12.1	Maximum	19	Maximum	30.5	Maximum	1	+/-0.05
EL	25.4	+/-0.4	15.3	Maximum	22	Maximum	30.5	Maximum	1	+/-0.05

**Note: See Ordering Options Table for lead length (LL) options.**


## Performance Characteristics

Rated Voltage	440 VAC 50/60 Hz	
Capacitance Range	0.001 – 0.15 $\mu$ F	
Capacitance Tolerance	$\pm$ 20%	
Temperature Range	-40°C to +110°C	
Climatic Category	40/110/56/B	
Approvals	ENEC	
Dissipation Factor	Maximum Values at +23°C	
	1 kHz	1.3%
Test Voltage Between Terminals	The 100% screening factory test is carried out at 2,700 VDC. The voltage level is selected to meet the requirements in applicable equipment standards. All electrical characteristics are checked after the test. It is not permitted to repeat this test as there is a risk to damage the capacitor. KEMET is not liable in such case for any failures.	
Insulation Resistance	Minimum Value Between Terminals	
	$\geq$ 12,000 M $\Omega$	
In DC Applications	Recommended voltage $\leq$ 1,000 VDC	

## Environmental Test Data

Test	IEC Publication	Procedure
Vibration	IEC 60068–2–6 Test Fc	3 directions at 2 hours each 10 – 55 Hz at 0.75 mm or 98 m/s <sup>2</sup>
Bump	IEC 60068–2–29 Test Eb	4,000 bumps at 390 m/s <sup>2</sup>
Change of Temperature	IEC 60068–2–14 Test Na	Upper and lower rated temperature 5 cycles
Active Flammability	IEC 60384–14	V <sub>R</sub> + 20 surge pulses at 2.5 kV (pulse every 5 seconds)
Passive Flammability	IEC 60384–14	IEC 60384–1, IEC 60695–11–5 Needle-flame test
Damp Heat Steady State	IEC 60068–2–78 Test Cab	+40°C and 93% RH, 56 days

## Approvals

Certification Body	Mark	Specification	File Number
Intertek Semko AB		EN/IEC 60384-14	SE/0140–14C

## Environmental Compliance

All KEMET EMI capacitors are RoHS Compliant.



RoHS Compliant

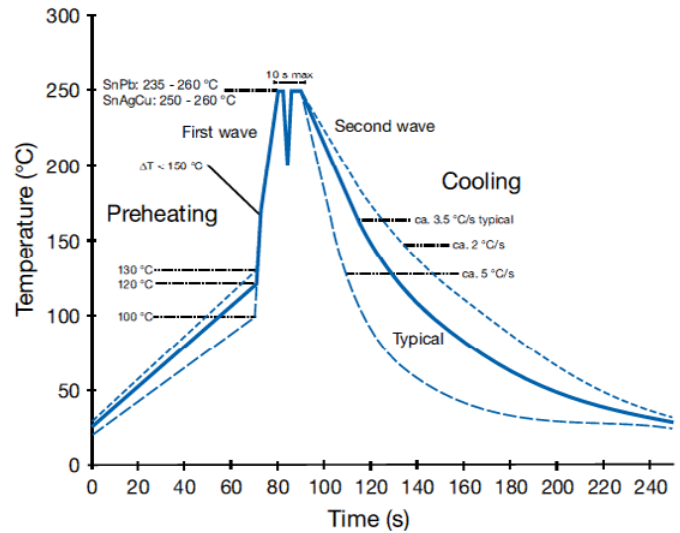
### Table 1 – Ratings & Part Number Reference

Capacitance Value (μF)	Maximum Dimensions in mm			Lead Spacing (p)	f <sub>o</sub> (MHz)	dV/dt (V/μs)	New KEMET Part Number	Legacy Part Number
	B	H	L					
0.001	3.9	7.5	13.5	10.2	53	2000	P278HE102M440(1)	PME278RA4100M(1)
0.0015	3.9	7.5	13.5	10.2	44	2000	P278HE152M440(1)	PME278RA4150M(1)
0.0022	3.9	7.5	13.5	10.2	37	2000	P278HE222M440(1)	PME278RA4220M(1)
0.0033	4.1	8.2	13.5	10.2	30	2000	P278HH332M440(1)	PME278RA4330M(1)
0.0047	5.1	10.5	13.5	10.2	24	2000	P278HL472M440(1)	PME278RA4470M(1)
0.0068	5.2	10.5	18.5	15.2	18.5	1400	P278QE682M440(1)	PME278RB4680M(1)
0.010	5.2	10.5	18.5	15.2	15.5	1400	P278QE103M440(1)	PME278RB5100M(1)
0.015	5.5	11	18.5	15.2	13	1400	P278QH153M440(1)	PME278RB5150M(1)
0.022	8.5	14.3	18.5	15.2	9.6	1400	P278QS223M440(1)	PME278RB5220M(1)
0.033	7.6	14	24	20.3	9.6	1000	P278CE333M440(1)	PME278RC5330M(1)
0.047	9	15	24	20.3	7.5	1000	P278CJ473M440(1)	PME278RC5470M(1)
0.068	11.3	16.5	24	20.3	6.2	1000	P278CP683M440(1)	PME278RC5680M(1)
0.033	8	17	27	22.5	7.2	1000	P278SJ333M440(1)	PME278RD5330M(1)
0.047	8	17	27	22.5	6	1000	P278SJ473M440(1)	PME278RD5470M(1)
0.068	10	19	27	22.5	4.8	1000	P278SP683M440(1)	PME278RD5680M(1)
0.1	12	22	27	22.5	3.6	600	P278SU104M440(1)	PME278RD6100M(1)
0.1	12.1	19	30.5	25.4	3.9	600	P278EJ104M440(1)	PME278RE6100M(1)
0.15	15.3	22	30.5	25.4	3.2	600	P278EL154M440(1)	PME278RE6150M(1)
Capacitance Value (μF)	B (mm)	H (mm)	L (mm)	Lead Spacing (p)	f <sub>o</sub> (MHz)	dV/dt (V/μs)	New KEMET Part Number	Legacy Part Number

(1) Insert lead and packaging code. See Ordering Options Table for available options.

## Soldering Process

The implementation of the RoHS Directive has required the use of SnAuCu (SAC) or SnCu alloys as primary solder. These alloys require a higher liquidus temperature (217°C – 221°C) as compared to SnPb eutectic alloy (183°C). Due to the higher pre-heat and wave temperatures, the heat stress to components has increased considerably. Polypropylene capacitors are especially sensitive to soldering temperature due to the relatively low melting point of polypropylene material (160°C – 170°C). As a result, wave soldering can be destructive, especially to mechanically small polypropylene capacitors with lead spacings of 5 – 10 mm. For more information, please refer to KEMET's Recommended Soldering Profiles or contact a KEMET representative. IEC Publication 61760–1 Edition 2 may also be consulted for general guidelines.



## Marking

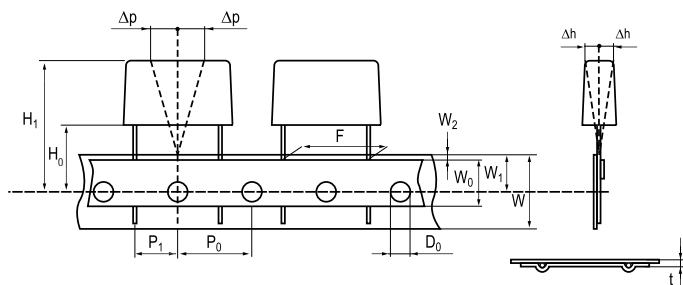
- KEMET's logo
- Series
- Capacitance
- Capacitance tolerance
- Rated voltage
- Capacitor class
- Approval marks
- Manufacturing date code
- IEC climatic category
- Passive flammability class
- Manufacturing date code

## Packaging Quantities

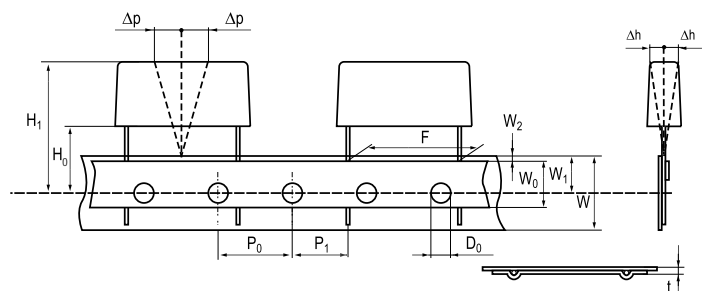
Lead Spacing (mm)	Thickness (mm)	Height (mm)	Length (mm)	Bulk Short Leads	Bulk Long Leads	Standard Reel ø 360 mm	Large Reel ø 500 mm	Ammo Formed
10.2	3.9	7.5	13.5	2000	1000	700	1400	800
	4.1	8.2	13.5	2000	1000	600		780
	5.1	10.5	13.5	1600	800	600	1200	630
15.2	5.5	12.5	18	1000	500	600		
	6.5	12.5	18	600	400	400		
	7.5	14.5	18	600	400	400		
	8.5	16	18	400	250	400		
	5.2	10.5	18.5	1000	500	600		
	5.5	11	18.5	1000	500	500		
	6	12.5	18.5	600	400	400		
	7.3	13	18.5	600	400	400	800	
	7.8	13.5	18.5	600	400	400		
8.5	14.3	18.5	500	300	350			
20.3	7.6	14	24	1500	250	250	500	
	8.4	14	24	1200	200	250	500	
	9	15	24	1500	200	250		
	11.3	16.5	24	1000	150	180	400	
22.5	8	17	27	1200	200			
	10	19	27	1000	150	200		
	12	22	27	800	100	180	350	
25.4	10.6	16.1	30.5	1000	150			
	10.5	17.3	30.5	1000	100			
	12.1	19	30.5	800	100			
	15.3	22	30.5	600	75			

## Lead Taping & Packaging (IEC 60286-2)

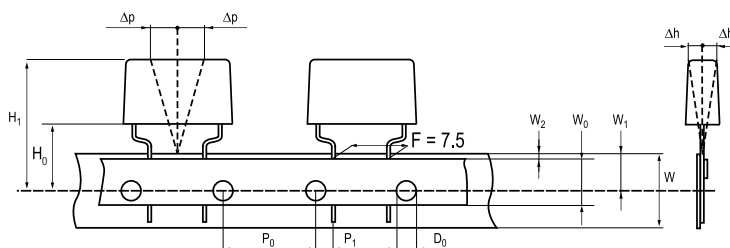
Lead Spacing 10.2 – 15.2 mm



Lead Spacing 20.3 – 22.5 mm



Formed Leads from 10.2 to 7.5 mm



## Taping Specification

Dimensions in mm								Standard IEC 60286-2
Lead spacing	+6/-0.1	F	Formed 7.5	10.2	15.2	20.3	22.5	F
Carrier tape width	+/-0.5	W	18	18	18	18	18	18 <sup>+1/-0.5</sup>
Hold-down tape width	+/-0.3	W <sub>0</sub>	9	12	12	12	12	
Position of sprocket hole	+/-0.5	W <sub>1</sub>	9	9	9	9	9	9 <sup>+0.75/-0.5</sup>
Distance between tapes	Maximum	W <sub>2</sub>	3	3	3	3	3	3
Sprocket hole diameter	+/-0.2	D <sub>0</sub>	4	4	4	4	4	4
Feed hole lead spacing	+/-0.3	P <sub>0</sub> <sup>(1)</sup>	12.7 <sup>(4)</sup>	12.7	12.7	12.7	12.7	12.7
Distance lead – feed hole	+/-0.7	P <sub>1</sub>	3.75	7.6	5.1	8.9	5.3	P <sup>1</sup>
Deviation tape – plane	Maximum	Δp	1.3	1.3	1.3	1.3	1.3	1.3
Lateral deviation	Maximum	Δh	2	2	2	2	2	2
Total thickness	+/-0.2	t	0.7	0.7	0.7	0.7	0.9 <sup>MAX</sup>	0.9 <sup>MAX</sup>
Sprocket hole/cap body	Nominal	H <sub>0</sub> <sup>(2)</sup>	18 <sup>+2/-0</sup>	18 <sup>+2/-0</sup>	18 <sup>+2/-0</sup>	18 <sup>+2/-0</sup>	18.5 <sup>+/-0.5</sup>	18 <sup>+2/-0</sup>
Sprocket hole/top of cap body	Maximum	H <sub>1</sub> <sup>(3)</sup>	35	35	35	35	58	58 <sup>MAX</sup>

(1) Maximum cumulative feed hole error, 1 mm per 20 parts.

(2) 16.5 mm available on request.

(3) Depending on case size.

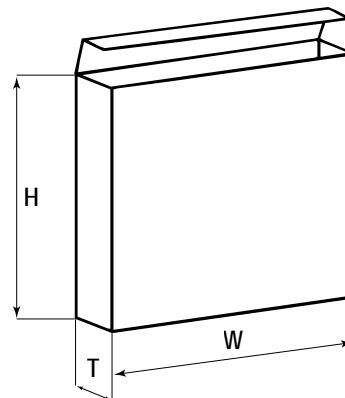
(4) 15 mm available on request.



## Lead Taping & Packaging (IEC 60286–2) cont'd

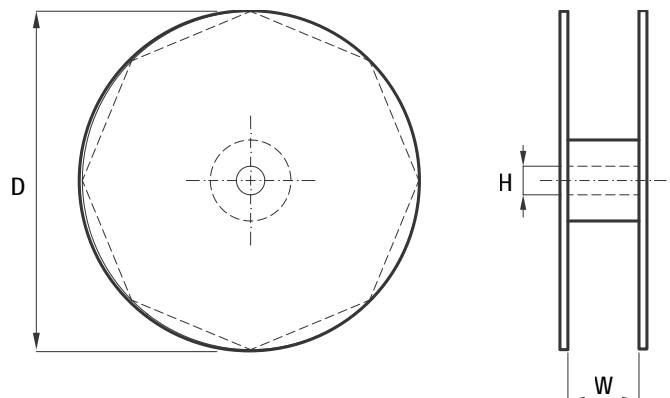
### Ammo Specifications

Series	Dimensions (mm)		
	H	W	T
R4x, R4x+R, R7x, RSB	360	340	59
F5A, F5B, F5D			
F6xx, F8xx			
PHExxx, PMExxx, PMRxxx	330	330	50



### Reel Specifications

Series	Dimensions (mm)		
	D	H	W
R4x, R4x+R, R7x, RSB	355 500	30	55 (Max)
F5A, F5B, F5D		25	
F6xx, F8xx			
PHExxx, PMExxx, PMRxxx	360 500	30	46 (Max)



### Manufacturing Date Code (IEC–60062)

Y = Year, Z = Month			
Year	Code	Month	Code
2000	M	January	1
2001	N	February	2
2002	P	March	3
2003	R	April	4
2004	S	May	5
2005	T	June	6
2006	U	July	7
2007	V	August	8
2008	W	September	9
2009	X	October	O
2010	A	November	N
2011	B	December	D
2012	C		
2013	D		
2014	E		
2015	F		
2016	H		
2017	J		
2018	K		
2019	L		
2020	M		

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Tel: 248-994-1030

**West**  
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Tel: 408-433-9950

**Mexico**  
Guadalajara, Jalisco  
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Sasso Marconi, Italy  
Tel: 39-051-939111

**Central Europe**  
Landsberg, Germany  
Tel: 49-8191-3350800

Kamen, Germany  
Tel: 49-2307-438110

**Northern Europe**  
Bishop's Stortford, United Kingdom  
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Espoo, Finland  
Tel: 358-9-5406-5000

## Asia

**Northeast Asia**  
Hong Kong  
Tel: 852-2305-1168

Shenzhen, China  
Tel: 86-755-2518-1306

Beijing, China  
Tel: 86-10-5829-1711

Shanghai, China  
Tel: 86-21-6447-0707

Taipei, Taiwan  
Tel: 886-2-27528585

**Southeast Asia**  
Singapore  
Tel: 65-6586-1900

Penang, Malaysia  
Tel: 60-4-6430200

Bangalore, India  
Tel: 91-806-53-76817

*Note: KEMET reserves the right to modify minor details of internal and external construction at any time in the interest of product improvement. KEMET does not assume any responsibility for infringement that might result from the use of KEMET Capacitors in potential circuit designs. KEMET is a registered trademark of KEMET Electronics Corporation.*

## Other KEMET Resources

Tools	
Resource	Location
Configure A Part: CapEdge	<a href="http://capacitoredge.kemet.com">http://capacitoredge.kemet.com</a>
SPICE & FIT Software	<a href="http://www.kemet.com/spice">http://www.kemet.com/spice</a>
Search Our FAQs: KnowledgeEdge	<a href="http://www.kemet.com/keask">http://www.kemet.com/keask</a>
Electrolytic LifeCalculator	<a href="http://www.kemet.com:8080/elc">http://www.kemet.com:8080/elc</a>

Product Information	
Resource	Location
Products	<a href="http://www.kemet.com/products">http://www.kemet.com/products</a>
Technical Resources (Including Soldering Techniques)	<a href="http://www.kemet.com/technicalpapers">http://www.kemet.com/technicalpapers</a>
RoHS Statement	<a href="http://www.kemet.com/rohs">http://www.kemet.com/rohs</a>
Quality Documents	<a href="http://www.kemet.com/qualitydocuments">http://www.kemet.com/qualitydocuments</a>

Product Request	
Resource	Location
Sample Request	<a href="http://www.kemet.com/sample">http://www.kemet.com/sample</a>
Engineering Kit Request	<a href="http://www.kemet.com/kits">http://www.kemet.com/kits</a>

Contact	
Resource	Location
Website	<a href="http://www.kemet.com">www.kemet.com</a>
Contact Us	<a href="http://www.kemet.com/contact">http://www.kemet.com/contact</a>
Investor Relations	<a href="http://www.kemet.com/ir">http://www.kemet.com/ir</a>
Call Us	1-877-MyKEMET
Twitter	<a href="http://twitter.com/kemetcapacitors">http://twitter.com/kemetcapacitors</a>

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Although all product-related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicated or that other measures may not be required.

